



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3594-5
Job Sheet 170693



(D)

Part No: D3594-5

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev :A New Issue 08.07.07 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/23/18	0.00	0.00	Start Up Waterjet		SC 18/01/22
100	Waterjet	10 pcs		1/23/18	0.00	0.41	Waterjet1		SC 18/01/22
110	QC	10 pcs		1/23/18	0.00	0.00	QC2 Waterjet-2		SC 18/01/22
120	QC	10 pcs		1/23/18	0.00	0.00	QC8-3		38
130	Small Fab	10 pcs		1/23/18	0.00	0.25	Small Fab-4		38 DAS
140	QC	10 pcs		1/23/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs		1/24/18	0.00	0.31	HandFinish1		2018/01/25 JSC
160	QC	10 pcs		1/24/18	0.00	0.00	QC3		38
170	Packaging	10 pcs		1/24/18	0.00	0.00	Packaging3-1	ST041	AT 18/01/22
180	QC21-SA	10 Ea		1/24/18	0.00	0.00	QC21		cmf. 18/01/22

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.5500 sf (.055 ea)	90-Start up Operation	

138152

(0.6)

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:05 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
		Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____ Step #: _____

MRB (QSI042) Approval

Description Work Order Di

Job No: 170693
Start up Operation 01/22/18
Change No:
Operation:
Revision:
Original Serial #: S034265
PART NO: D3594-5

Completed By _____

Lead hand / Supervisor Approval Verification _____

QC / QA Coordinator Approval _____

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter		Broken/Damage/Deform Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes		Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center		Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence	
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OTHER :

